



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3243-041

Job Sheet 175765



Part No: D3243-041

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 05-11-29 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
110	Waterjet	4 pcs		4/23/18	0.00	0.44	Waterjet1		SC 18/04/18
120	QC	4 pcs		4/23/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/18
130	QC	4 pcs		4/23/18	0.00	0.00	QC8-2		38
150	Brake NC	4 pcs		4/23/18	0.04	0.39	Brake NC 1		DAS 38 JP
160	QC	4 pcs		4/23/18	0.00	0.00	QC5		38
170	HandFinish	4 pcs		4/23/18	0.00	0.16	HandFinish1		SA 18-07-21
180	Small Fab	4 pcs		4/23/18	0.00	0.17	Small Fab-3		38
190	QC	4 pcs		4/23/18	0.00	0.00	QC5		38
200	Powdercoat	4 pcs		4/24/18	0.00	0.13	Powdercoat4		BR 18-07-25
210	QC	4 pcs		4/24/18	0.00	0.00	QC3		38
220	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-1		38
230	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		38

Part Op 110 - 1-Cut as per Dwg

Descriptions: 150 - Form as per Dwg D3243

180 - Install Inserts as per Dwg D3343

200 - *****Mask Holes*****

M 138700

START 8:50

OUT 320° FINISH 9:20

JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	2.1996 sf (.5499 ea)	90-Start up Operation	
FE-032-EF	Inserts Alt: FE-032-MD	16 Ea (4 ea)	180-Small Fab	5071378

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	2	263	0
180-Small Fab	FE-032-EF	16	56	0

Part Specifications

Specifications could not be found.



Container No: S061535



Part: D3243-041

Job No: 175765

Serial No/Batch: S061535

Revision:

Inspector:

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Date: 04/16/18

3-68
38
3-95
Dye
38
Dye

4-88
38
Dye
38
Dye

